

Date: Monday, 3/26/2007 3:23:00 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	ARM
Job Number	31483		
Estimate Number	10707		
P.O. Number	N/A	Part Number	D2012105
This Issue	3/26/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2012 REV D1
First Issue	N/A	Project Number	N/A
Previous Run	30299	Drawing Revision	D1
Written By		Material	N/A
Checked & Approved By	107.03.27	Due Date	4/8/2007
Comment	Est Rev: 02.04.03 Added Inspect level 3 NG	Qty:	5
Um:	Each	15	

Additional Product

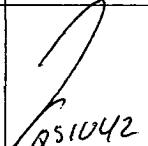
Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304TR0500W035	304 RD Tube .500 x .035W FF 07-04-26 4 Comment: Qty.: 2.7567 f(s)/Unit Total : 13.7834 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 M10387 07-04-24 15 Batch: M103869 — M104489 — FF 07-04-24 15
2.0	BRAKE NC	NC BRAKE FF 07-04-26 4 Comment: NC BRAKE FF 07-04-24 15 1-Punch to length as per Dwg D2012-105 & template D2012-105T1
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 FF 07-04-26 4 Comment: SMALL & MEDIUM FAB RESOURCE 1 FF 07-04-24 15 1-Deburr
4.0	QC5	INSPECT WORK TO CURRENT STEP FF 07-04-24 15 Comment: INSPECT WORK TO CURRENT STEP 813 07/05/25 15
5.0	POWDER COATING	POWDER COATING M102316 / BK / Q.M. 07/05/30 15 Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2012-105 PAR #: N/A Fault Category: Prod/Fab. Ass' med & small NCR: Yes No DQA: Date: 07/06/04
QA: N/C Closed: Date: 07.06.04

NCR: 31483		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
0706.09	2.0	4.5" truts scrap. Parts are under size by +.120"	 051042	Scrap, destroy & replace	07/04/09 FF	8B 07/04/09	 051042	 0704.09

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 31483

Part Number: D2012105

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



3/27/05/31 (15)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

3/27/05/31 (15)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

3/27/05/31 (15)

Job Completion



3/27/05/31 (15)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

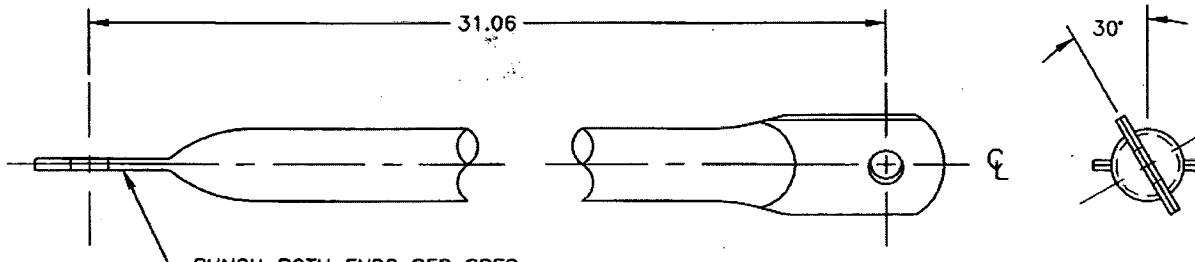
NOTE: Date & initial all entries

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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. D
CHECKED	APPROVED	DRAWING NO. D2012-105	SHEET 1 OF 1
<i>MJ</i>	<i>JF</i>	DATE	SCALE
		98.04.28	NTS
		TITLE	ARM

RELEASEDR
49/05/05
KE

A	92.06.04	NEW ISSUE - DRAWN FROM D2012
B	96.06.25	30° ANGLE ROTATED 60° CCW
C	97.09.03	CORRECTED VIEWS PER TSR A374
D	98.04.28	ADDED TEMPLATE & SPEC CTRL DWG
D1	92.03.25	REDRAWN IN CAD ADD FINISH



NOTES:

1. MAKE PER TEMPLATE DT8116 (WAS D2012-105)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE $\varnothing 0.500 \times 0.035$ WALL
3. FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER DART WS1 005 4.3 *DA*

3
1. SHOP COPY
2. RETURN TO
3. ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *31483*